

**POURFORM-EVERGREEN—REPEAT POURFORMance**

Pourform concrete-forming panels have earned a 40-year reputation as the world's most dependable and popular high-quality MDO panel. Engineered for exceptional strength and reusability. Manufactured to CSA 0121 Standards under quality assurance by APA—The Engineered Wood Association, the Struc 1 panel outlasts all competitive MDO products reuse after reuse. **POURFORM-EVERGREEN** concrete forming panels are manufactured using a next generation MDO formulated for alkaline resistance, durability and maximum reuse. Specially engineered, **POURFORM-EVERGREEN's** performance surpasses that of all other MDO panels. Anything less costs you more.

**Superior Innovative Surface**

POURFORM-EVERGREEN panels are manufactured with an innovative overlay impregnated with the next generation melamine resin system designed to provide increased chemical resistance and superior panel protection and durability.

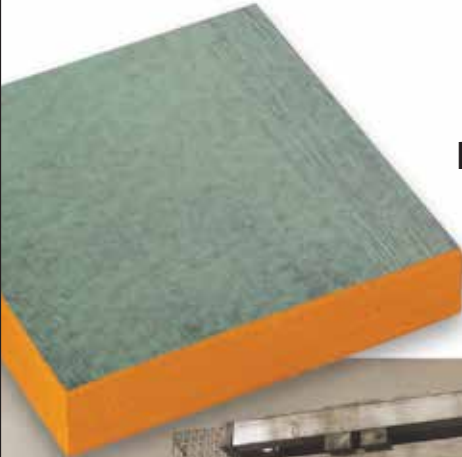
The green overlay is bonded to the panel face under high heat and pressure. This forms a durable surface that resists abrasion and moisture, making the panel easy to strip from concrete surfaces. This overlay also protects the wood substrate from the rigors on site construction, including exposure to water and alkaline solutions.

**Constructed and Edge Sealed for Extra Endurance**

POURFORM-EVERGREEN is manufactured to meet or exceed the design characteristics of a Struc 1 Panel. This ensures that the panels meet or exceed the engineering properties listed on back. The panels are bonded with a fully waterproof phenolic resin system to meet the bond requirements of PS 1.

POURFORM-EVERGREEN Plus is an APA Certified Custom Product manufactured with a dense hardwood face. The structural properties of the dense hardwood faces meet or exceed the requirements of PS 1 Table 1, Group 1 species. These panels meet or exceed the structural requirements of PS 1-09, Table 1, group 1 species.

Edges are sealed with a specially formulated orange edge seal (Nox-Crete Edge Flex 645) designed to work in a highly alkaline, wet environment. Cut or exposed edges should be resealed to prevent moisture absorption and panel swelling.



**Engineered Next generation MDO**

POURFORM-EVERGREEN should give 15-25 or even more reuses. This will vary according to application, service conditions, form maintenance/handling and form release quality. (N.B. see Form-Release Agent on other side of this sheet).

**POURFORM-EVERGREEN Plus available with dense hardwood faces**

- Exceptionally smooth concrete surfaces
- No patch and minimal grain transfer.
- Improved resistance to alkalinity, water abrasion and wear.
- Dramatically increased reuse performance with consistent results
- 25-30 or even more reuses.
- Lower lifetime panel costs.

**Pourform—More pours per panel**

**Form Maintenance**

Use wood wedges, tapping gradually when stripping forms. Metal pry bars should not be used as they will damage the panel surface and edges. Forms should be cleaned immediately after stripping. Concrete buildup should be removed using a wooden or plastic scraper, stiff fiber brush or burlap sack. Projecting nails should be withdrawn to prevent scarring of the panels when stacked. Panels should be stacked flat, face to face and out of the sun to prevent surface checking and cupping.

For further details, ask your dealer for a copy of the Pourform Care and Handling pamphlet or go to our website [www.savonapourform.com](http://www.savonapourform.com) and click **Products**.

**Form-Release Agent**

POURFORM-EVERGREEN panels are factory treated with a chemically active release agent. It is recommended that each panel also be coated lightly with a quality chemically active

release agent (Nox Crete® or equivalent) prior to the first and with each subsequent use. **Do not** use form-release agents that contain diesel fuel, mineral spirits or motor oil as these may soften and eventually degrade both the overlay and the panel itself. Using such agents will reduce or void the warranty.



**Formwork Design**

POURFORM-EVERGREEN is constructed with the grain direction of the face and back veneers running parallel to the long edges of the panel. Panels should therefore always be applied perpendicular to supports to minimize deflection.

**Engineering Data**

POURFORM-EVERGREEN concrete-forming panels are manufactured to CSA 0121 standards under quality assurance by APA—The Engineered Wood Association. Engineering data are provided in the following tables.

**STRESS TABLE**

NOMINAL THICKNESS: (mm)	ALLOWABLE OR WORKING STRESS DESIGN CAPACITIES					
	FACE GRAIN ACROSS SUPPORTS			FACE GRAIN ALONG SUPPORTS		
	15.5mm	17.5mm	19.0mm	15.5mm	17.5mm	19.0mm
BENDING RESISTANCE: M or F <sub>b</sub> S (N-mm/mm)	361	469	535	221	319	322
BENDING STIFFNESS: EI x 10 <sup>6</sup> (N-mm <sup>2</sup> /mm)	2.49	3.68	4.51	0.85	1.58	1.62
PLANAR SHEAR CAPACITY: V or F <sub>v</sub> lb/Q (N/mm)	8.55	8.42	8.84	4.62	6.83	6.86

\* Increases EI 10% when bending and shear deflection are calculated separately (see Plywood Design Specification, APA Form Y510) | Wet stresses | 1.25 DOL for M and V included.

**LOAD TABLE: (kN/M<sup>2</sup>)**

SPAN (mm)	FACE GRAIN ACROSS SUPPORTS						FACE GRAIN ALONG SUPPORTS					
	15.5mm		17.5mm		19.0mm		15.5mm		17.5mm		19.0mm	
	L/270	L/360	L/270	L/360	L/270	L/360	L/270	L/360	L/270	L/360	L/270	L/360
102	224	224	221	221	232	232	121	121	178	178	180	180
152	125	125	123	123	129	129	67	67	100	100	100	100
203	86	86	85	85	89	89	47	47	69	69	69	69
305	39	38	51	51	55	55	21	16	34	28	35	28
406	22	17	28	24	32	28	9	7	16	12	16	12
488	14	10	20	15	23	17	6	5	11	9	11	9
610	7	5	10	8	12	9	3	2	6	4	6	4
711	4	3	7	5	8	6						
813	3	2	4	3	5	4						

Assumes three spans, wet stresses and 1.25 DOL for strength. | Net support width = 1-1/2 in

**Panel Specifications**

Standard sizes are 1220 mm x 2440 mm / 2745 mm / 3050 mm x 15.5 mm / 17.5 mm / 19.0 mm thick. Other thicknesses and dimensions are available on special order.

NOMINAL THICKNESS	# OF PLIES	THICKNESS TOLERANCES	kg/m <sup>2</sup>	PANELS PER PKG
15.5 mm	5	-0.5; +1.0 mm	8.3	55
17.5 mm	7	-0.5; +1.0 mm	9.3	50
19.0 mm	7	-0.5; +1.0 mm	10.2	46



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